

We are ready with  
new initiatives



👑 Ho Chi Minh City

## Mission

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We shall lead through innovations and technology.

We shall always

...seek opportunities for growth

...work with integrity and commitment

...create lasting business partnerships

...anticipate and manage change.

We shall build world-class organization and create  
value for every stakeholder.

## About Exel Plastech Co. Ltd. Vietnam

Exel Plastech is a part of multinational Time Tech group and its portfolio consist of technology driven innovative industrial packaging products in Vietnam. A comprehensive state-of-the-art production facility is set up in Singapore - Vietnam Industrial Park (17kms from Ho Chi Minh City) with stringent quality systems and procedures in place.

Exel Plastech is pleased to offer a world-class range of industrial packaging products TECHPACK. 'TECHPACK' is the outcome of experience and technological perfection honed over the years in different geographical locations. TECHPACK includes global standard 'L' Ring Drums, Jerry Cans and Open Top Drums with innovative features and up-to-the-minute technology. It also offer ex-stock much acclaimed "GNX" Bulk-tainer" IBCs of 1000 ltr capacity (full range). GNX Bulk-tainers are designed with exclusive features for efficient performance even in rugged terrains and rough handling.

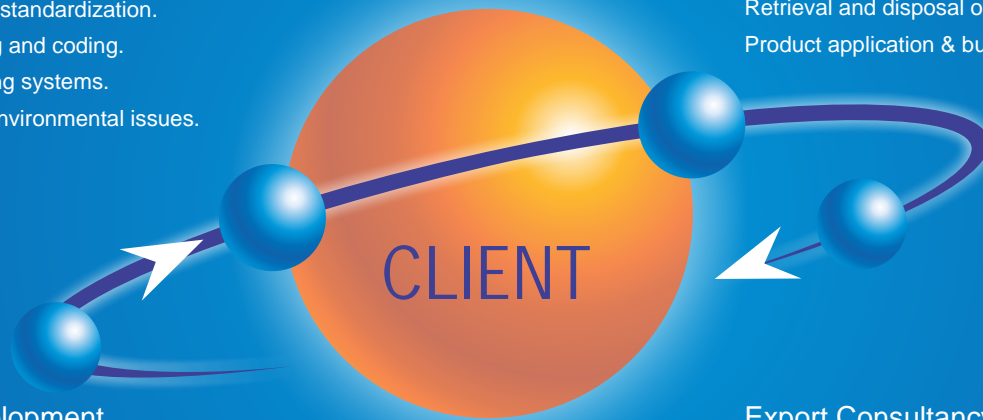
## TOTAL PACKAGING SOLUTIONS

### Packaging Development

- Continuous upgradation of packaging.
- Rationalization & standardization.
- Labeling, marking and coding.
- Handling and filling systems.
- Regulatory and environmental issues.

### Value-added Services

- Packing approvals from local and international bodies.
- Retrieval and disposal of used packaging.
- Product application & building references.



### Product Development

- Customized packaging for specific product applications.
- Development of special safety and handling devices/systems.
- Product compatibility studies.

### Export Consultancy

- Global support through worldwide network.
- Supervision, preparation and shipment of export consignments.
- Assistance on export norms and procedures.

## About Time Technoplast Ltd.

Time Technoplast Ltd. (Time Tech) is a leading polymer product's multinational company with operation in Bahrain, China, Egypt, India, Indonesia, Malaysia, Poland, Romania, Singapore, South Korea, Taiwan, Thailand, UAE and Vietnam. The Company caters to business segments which include Industrial Packaging, Lifestyle, Automotive, Composite Cylinders, Material Handling, Healthcare and Infrastructure.

Time Tech is a large manufacturer of big size drums and also has experience in varied rigid industrial packaging, including tight head drums, open top drums, jerry cans, plastic pails, metal drums, composite drums & 1000 litre Intermediate Bulk Container.

Time Tech group operates more than 40 production facilities in 8 countries and is recognized for its innovative plastic products.



Ideal packaging solutions for chemicals, liquids and viscous products.



Exel Plastech offers the very latest XL-Ring drums with two extended XL-Rings at the top and bottom for easy handling, better stackability and excellent drop impact strength. These patented products have set new standards in bulk packaging. Provided with two opening of 50mm & 70mm and 100% leakproof plugs with sealing gaskets, these drums are best suited for packaging liquids and semi-solid products, including most hazardous chemicals.

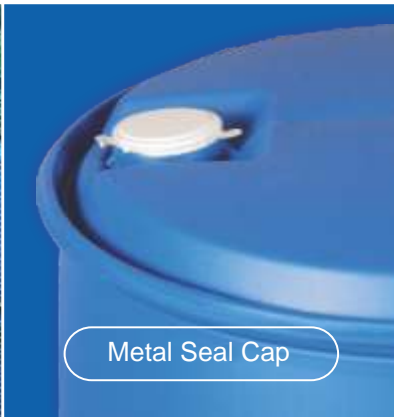


Features:

- Complete emptying - No residue and wastage
- Extended XL-Ring for easier handling
- Improved sealing arrangements - 100% leakproof
- Widest range
- Internationally accepted designs
- Optimum utilization of shipping containers
- Varied options for cost-effectiveness
- UN Approved



Drop Test



Metal Seal Cap



Parrot Beak Lifting



Designed for Optimum Emptying



Plastic Seal Cap



Stacked Drums

Usage:

- Lube Oil/Additives
- Specialty Chemicals
- Construction Chemicals
- FMCGs
- Paints & Inks
- Pharmaceuticals
- Food
- Dyes Intermediates

Capacity & Dimensions (in mm)			
Model	Size (ltrs)	Dia	Height
INM 220	220	585	935
INM 235	235	585	1025

Easy-on-pocket and easy-to-use packaging solutions!



Here's an easier way to package powder, viscous and semi-solid products, with Exel Plastech Open Top Drums. They combine safety, cost effectiveness and operational ease to offer unique advantage to the users.



UN - Approved



PSB Singapore

### Features - International Open Top (IOT) Drums:

- World-standard Open Top Drum designs
- Simple closing/opening mechanism with snap-fit clamping ring
- Excellent drop impact and stacking strength
- Leakproof
- Odourless and non-toxic, best for food products
- Right sizes for optimum export container utilization
- Conforms to UNO/IMDG Codes



Capacity & Dimensions (in mm)			
Model	Size (ltrs)	Dia	Height
IOT 220	220	585	950
IOT 235	235	585	1020

Welcome the newest way of packaging!

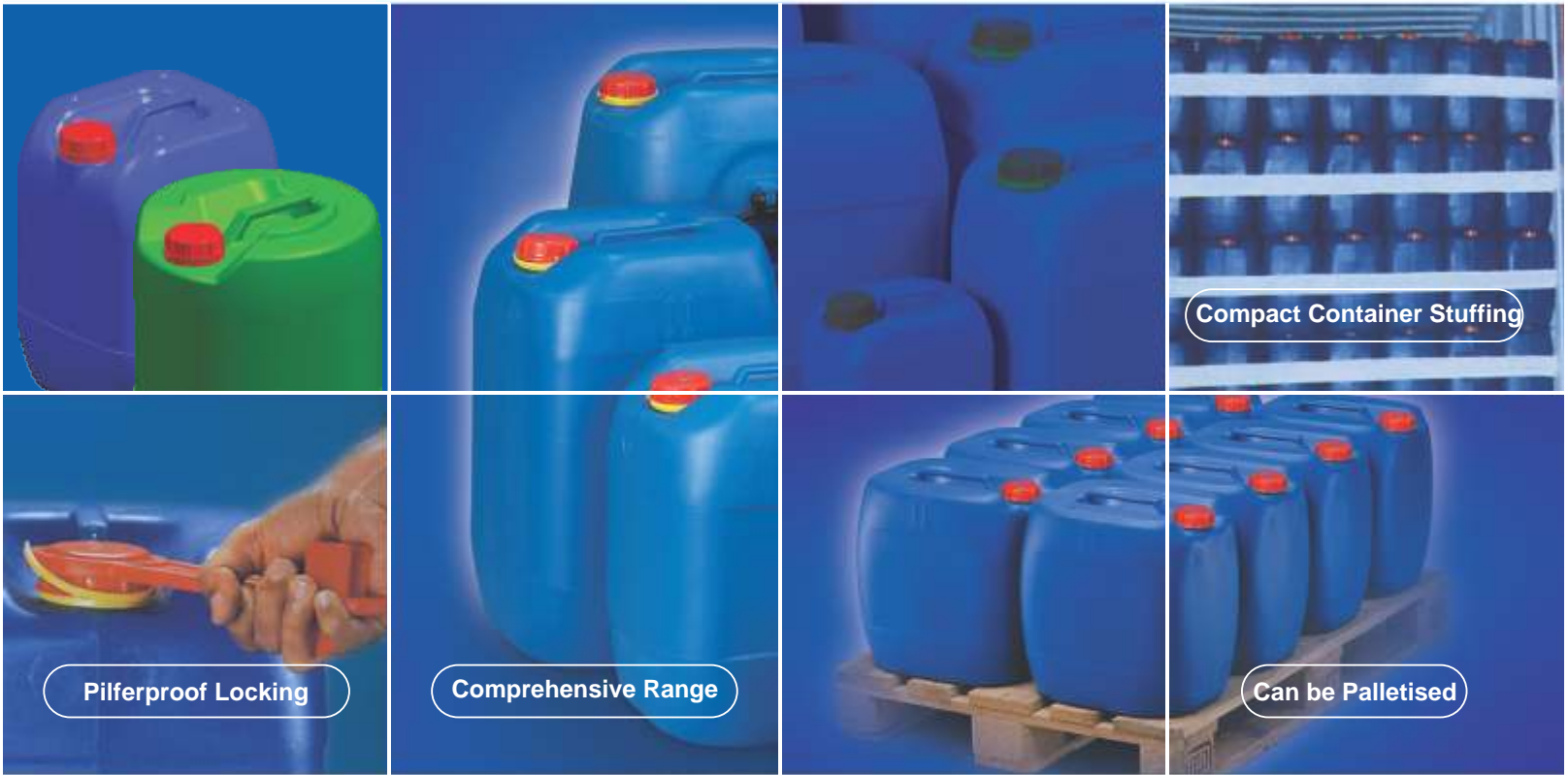


Exel Plastech Polycans are undoubtedly the strongest, safest and most cost-effective packaging solutions and are easily the preferred choice over jerry cans/carbouys. Specially designed for extreme handling conditions, they are suited for domestic and export packaging. And are the latest international trends in packaging.



**Features:**

- International design - widely accepted
- Zero leakage - sophisticated screw cap with integrated sealing saucer/cup inserts
- 100% drainable
- Pilfer evident sealing arrangement
- Re-engineered packs for cost savings
- Stackable with or without pallets
- Optimum space utilization - side handles could be tucked-in
- Venting/degasification caps available
- Designed for complete safety and maximum usage of shipping container
- Large printing area for aesthetic marking
- Long life, high resale value



International Narrow Mouth Drums

Capacity & Dimensions (in mm)				
Model	Size (ltrs)	Design	Dia	Height
INMR 18	18	Round	294	345
INM 20	20	Rect.	280 x 260	382.5
INM 25	25	Rect.	280 x 260	462.5







#### GNX<sup>®</sup> – Next Generation IBC Systems

With the popularity of Intermediate Bulk Container (IBC) spreading far & wide, IBC systems are being increasingly used in newer markets such as Middle East, Asia, far East and Africa apart from established markets of Europe & America.


Exel Plastech introduces Bulk tainer GNX<sup>®</sup> Systems designed with exclusive features of efficient performance even in rugged terrains and rough handling, to carry most hazardous and precious chemicals across long stretches of land and water.

Features:

- **3-Ribbed Top Profile**  
Specially profiled 3-ribbed structure for higher weld contacts.
- **Higher Dynamic Stack Performance**  
All 20 verticals connected to top ring by Anti-vibration Braces (AVB), in addition to welding. Exceptional dynamic stack performance.
- **Aligned for Top Performance**  
Top cross bars and respective verticals aligned for a box structure. Upgrades IBC for top lift capability with reinforced cage. (Available on special request)
- **Neat & Rust-free Drip Pan**  
Plastic drip pan. Prevents corrosion/rust formation.
- **Easy Pallet Truck Access**  
4-way composite pallet, designed for easy access to pallet trucks.
- **New Plastic Pallet**  
New plastic pallet without in-built steel bridge. Steel reinforcement attached separately. Better performance & eco-friendly recycling possible.
- **Robust Corners**  
Higher & more stable dynamic stack performance.
- **Ground Conductivity**  
Specially bolted for ground earth contact.  EHS compliant.
- **Large Weld Area**  
Vertical open flange open folded for bigger weld area, better flexibility,  EHS compliant.
- **Less Bulging**  
Long side verticals scientifically aligned, move forward centre. Lesser bulging.
- **Higher Clinch Performance**  
Clinching position rearranged scientifically on sides. Higher resistance to clinch opening on drop.
- **Press-fit Sleeve**  
Press fit new clinch sleeve.  EHS compliant & branding opportunity.
- **Safety Guard**  
Protectors for cage end near drip area,  EHS compliant.
- **Bigger Doghouse Area**  
Easy valve replacement on used IBCs. Reconditioner friendly.



Technical Specifications

Description		GNX® Bulktainer - PP	GNX® Bulktainer - CP	GNX® Bulktainer -WP
Dimension (LXWXH) (mm)		1200 x 1000 x 1175	1200 x 1000 x 1155	1200 x 1000 x 1175
Inner Container (UV stabilized HM-HDPE)	Standard	Transparent	Transparent	Transparent
	Optional	Black/Blue	Black/Blue	Black/Blue
Useful Volume (Ltr)	Standard	1000 Ltr	1000 Ltr	1000 Ltr
Pallet Type	Standard	Plastic (PE)	Composite Steel	Wooden (ISPM 15)
Filling Opening	Standard	DN 150	DN 150	DN 150
	Optional	DN 225	DN 225	DN 225
Gasket for Filling Opening	Standard	EPDM	EPDM	EPDM
	Optional	Viton	Viton	Viton
Bottom Discharge Valve*	Standard	DN 50 Ball	DN 50 Ball	DN 50 Ball
	Optional	DN 50 Butterfly DN 80 Butterfly	DN 50 Butterfly DN 80 Butterfly	DN 50 Butterfly DN 80 Butterfly
Identification Plate	Standard	504 x 396 mm	504 x 396 mm	504 x 396 mm
	Optional	673 mm x 396 mm 700 mm x 396 mm	673 mm x 396 mm 700 mm x 396 mm	673 mm x 396 mm 700 mm x 396 mm
Additional Features		Identification plates & Security flap at Discharge Port are press-fitted. Option of Camlock adaptors & NPT coupling for Discharging Valve.		
Certification / Approvals		 Hazardous goods certification available		

\* Gasket compatibility/suitability to be ascertained by Buyer/Filler.

- TRADING UNITS
- OFFICE CUM MANUFACTURING UNITS
- ONLY OFFICE



**EXEL PLASTECH**  
Exel Plastech Co. Ltd.

A **TIME** Group Company